

**HIGH LEVEL SWITCH STAND  
MATERIAL LIST**

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**Revised 1 Nov. 2003, Conforms to Rev. E Assy Drawings.**

\* Commercially available item with no modification required.

# See part drawing for exact size required.

NOTE that Items 1,2, and 20 are for the T-LEG style option.

ITEM	QUAN.	PART NAME	MATERIAL DESCRIPTION	REV.
1	1	Base, T-Leg style	1/8 x 2 steel bar	B
2	2	Leg weldment, T-Style	1/8 X 1/2 steel angle	D
3	1	Shaft	5/16 square steel bar	J
4	1	Handle	5/16 square steel bar	B
5	1	Handle Bracket	22 ga. (.032) sheet steel	E
6 #	1	Top Plate	7/8 nominal I.D. flat washer	C
7 *#	1	Shaft Bearing	3/8 nominal I.D. flat washer	B
8	1	Target, Tail End	.025 or .032 aluminum sheet	C
9*	5	Screw, Pan Head	4-40 X 5/8 (3/4 length O.K.)	
10*	5	Lock washer, Helical	No. 4	
11*	5	Hex nut, 4-40		
12	1	Target, Point End	.025 or .032 aluminum sheet	C
13*	2 ft.	"3M" Reflector Tape	2 inch wide, white	
14*	2 ft.	"3M" Reflector Tape	2 inch wide, red	
15*	4	Black Number on White	reflective background, 1" high no.	
16*	2	Roll Pin, 1/8 dia. X 3/4 in.		
17*	2	Screw, Pan or Socket Hd	6-32 X 5/8 (3/4 length O.K.)	
18*	2	Hex Nut, Nylon Locking	6-32	
19		(deleted part)		
20	1	Base / Leg Weldment	T-leg style option	C

The following parts are for the COLUMN style option:

21	1	Column Top	3/4" NPT X 5" black iron pipe nipple	B
22	2	Gusset	1/8 X 1 steel bar	B
23	1	Column Base	1" NPT X 5" black iron pipe nipple	B
24	1	Base Plate	1/8 X 2 steel bar	C
25	1	Column Weldment	Column style option	E

file: MS Works: WAM Sw. Stand Matls